

Paper dated February 9, 2007

In reply to Office Action dated October 12, 2006

**REMARKS**

Applicants wish to thank the Examiner for the courtesy extended to the telephone interview conducted on January 30, 2007 with the undersigned. Applicants respectfully request reconsideration of this application in view of the foregoing amendments and following remarks.

**Status of the Claims**

Currently, the claims under examination are claims 1-11, 15, and 16. Claims 12-14 were previously withdrawn from examination by the Examiner. All of the pending claims (i.e., claims 1-11, 15 and 16) stand rejected. In this paper, claim 1 is amended. No new matter has been added by this amendment.

**Rejections**

Claims 1, 2, 9, 10, 15, and 16 have been rejected under 35 U.S.C. § 102(b) as allegedly being anticipated by JP 2000-231105A to Shirasaki ("Shirasaki").

Claims 5 and 6 have been rejected 35 U.S.C. §103(a) as allegedly being unpatentable over Shirasaki in view of U.S. Patent Application Pub. No. 2002/0005824 to Oshitani ("Oshitani").

Claims 7 and 8 have been rejected 35 U.S.C. §103(a) as allegedly being unpatentable over Shirasaki in view JP 10-288705A to Aoki et al. ("Aoki").

In the *Response to Arguments* section of the Office Action, the Examiner indicates, *inter alia*, that "examiner maintains (see Interview on 9/13/06 and in the Interview Summary mailed 9/15/06) the validity of the interpretation of element 407 as liquid crystal panel because a liquid crystal panel is what is now claimed."

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**Telephone Interview**

During the January 30, 2007 telephone interview, an issue was whether the Shirasaki's single liquid crystal layer 407 can be interpreted as "a liquid crystal panel" of the present invention. Applicants explained that the term "liquid crystal panel" in the present invention is used to mean a liquid crystal display device formed with a multi-layered structure including at least top and bottom electrodes, and a liquid crystal layer contained between the electrodes. Applicants also referred to a portion of the original specification (i.e., the second full paragraph of page 6 (i.e., lines 10-22) to support this argument. Upon listening to Applicants explanation, the Examiner indicated that he will consider the issue further and get back to Applicants next day.

On January 31, 2007, the Examiner contacted Applicants and indicated that he is willing to accept Applicants argument if Applicants provide a reference that teaches the term "liquid crystal panel" is used in the field to indicate a multi-layered device, i.e., more than a single liquid crystal layer.

In response, Applicants submit herewith U.S. Patent No. 4,260,224 to Takayama ("Takayama") issued on April 7, 1981 entitled "Multi-Layer Liquid Crystal Panel" as an exhibit (Exhibit 1). Applicants note that the issue date (i.e., April 7, 1981) of Takayama is before the filing date (i.e., March 30, 2004) of the present application. Takayama is directed to a liquid crystal panel using multi layers of liquid crystal. In particular, Fig. 1 of Takayama shows a structure of a conventional single-layer liquid crystal panel. A portion of Takayama (e.g., col. 2, lines 41+) describes that "[i]n the conventional single-layer liquid crystal panel shown in Fig. 1, upper panel glass 1 and lower panel glass 2 functions as electrode substrates and are both of

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transparent glass. Liquid crystal material 3 is held in a thin layer between upper layer and lower panel glasses 1 and 2 and the cell is sealed by seal member 4."

Additionally, *the Dictionary of Flat Panel Display Technology* published in Japan in 2001 (ISBN4-7693-7104-7 C3555) includes a section that shows the device structure of a liquid crystal display. Applicants submit herewith a relevant section (i.e., section 1.1. 6) of the Japanese dictionary and its English translation as another exhibit (Exhibit 2). In particular, the relevant section indicates, *inter alia*, that "liquid crystal is sandwiched between two substrates and electric field is applied to the liquid crystal."

Accordingly, for at least in view of Takayama and the Japanese dictionary, Applicants believe that it is appropriate to interpret the term "liquid crystal panel" of the pending claims as a liquid crystal display device formed with a multi-layered structure, not as a single liquid crystal layer.

Applicants believe that the rejections directed to the pending claims (i.e., claims 1-11, 15 and 16) under 35 U.S.C. §§102(b) and 103(a) should be withdrawn.

Applicants believe that the application is in condition for allowance and such action is respectfully requested.

Serial No. 10/814,903

-9-

Docket No. 5000-5157

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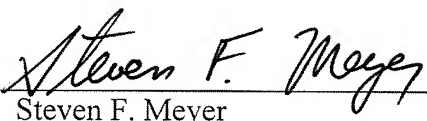
**AUTHORIZATION**

A petition for a one-month extension of time along with the associated fee is enclosed, extending the date for responding until February 12, 2007. Should an additional extension of time be required to render this paper timely filed, such extension is hereby petitioned and the Commissioner is authorized to charge any other fees necessitated by this Amendment, or credit any overpayment to our Deposit Account No. 13-4500 (Order No. 5000-5157). A DUPLICATE COPY OF THIS SHEET IS ENCLOSED.

An early and favorable examination on the merits is respectfully requested.

Respectfully submitted,  
MORGAN & FINNEGAN, L.L.P.

Dated: February 9, 2007

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# Exhibit 1

4/7/81

OR 4,260,224

**United States Patent** [19]**Takayama**[11] **4,260,224**[45] **Apr. 7, 1981**[54] **MULTI-LAYER LIQUID CRYSTAL PANEL**[75] Inventor: **Masaji Takayama, Suwa, Japan**[73] Assignee: **Kabushiki Kaisha Suwa Seikosha, Tokyo, Japan**[21] Appl. No.: **930,438**[22] Filed: **Aug. 2, 1978**[30] **Foreign Application Priority Data**

Aug. 2, 1977 [JP] Japan ..... 52-92776

[51] Int. Cl.<sup>3</sup> ..... **G02F 1/133**[52] U.S. Cl. .... **350/335; 350/334**[58] Field of Search ..... **350/335, 334, 336**[56] **References Cited****U.S. PATENT DOCUMENTS**

3,588,225 6/1971 Nicastro ..... 350/335  
 3,661,444 5/1972 Matthies ..... 350/335

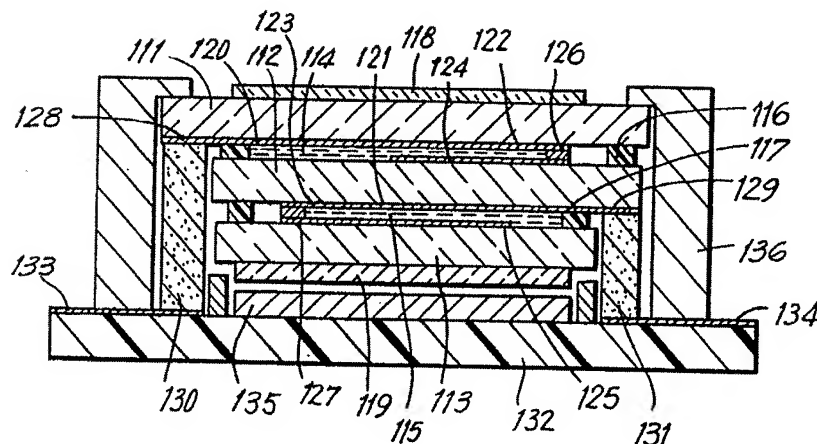
3,853,391 12/1974 Sorkin ..... 350/341  
 3,903,519 9/1975 Zega ..... 350/335 X

*Primary Examiner*—Edward S. Bauer  
*Attorney, Agent, or Firm*—Blum, Kaplan, Friedman,  
 Silberman & Beran

[57]

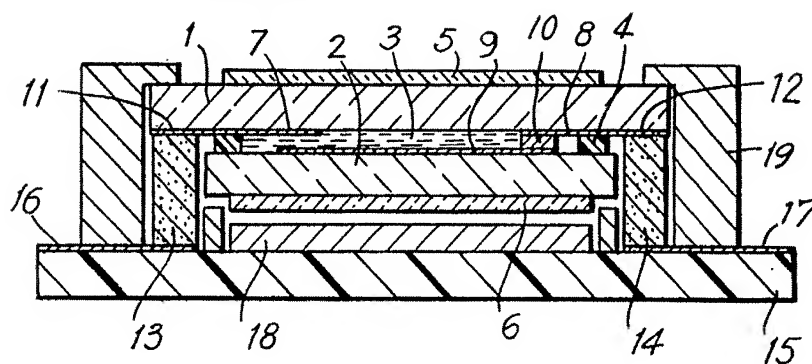
**ABSTRACT**

In a multi-layer liquid crystal display panel the terminals for making connection to the electrodes on the plates of each cell layer are so disposed that the terminals for each cell are out of registry with the terminals for all of the other cells. The terminals are connected to external circuitry by way of conductive elastomer blocks, the compressibility of the blocks being such that substantially identical blocks can be used for making contact with the terminals on all of the plates.

**7 Claims, 22 Drawing Figures**

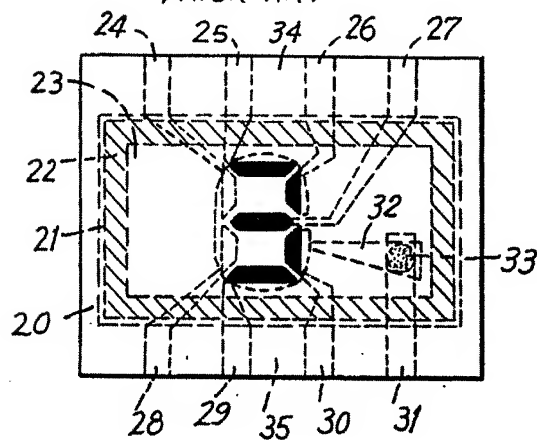
**FIG. 1**

*PRIOR ART*



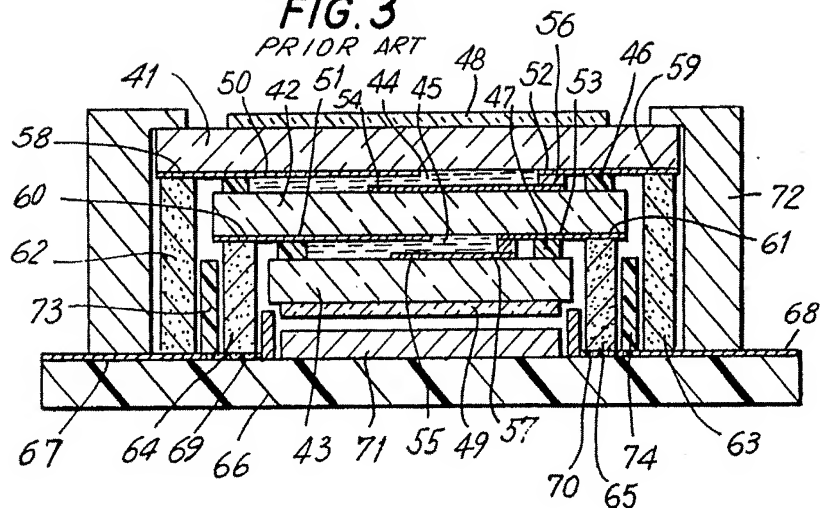
**FIG. 2**

*PRIOR ART*



**FIG. 3**

PRIOR ART



**FIG. 4**

PRIOR ART

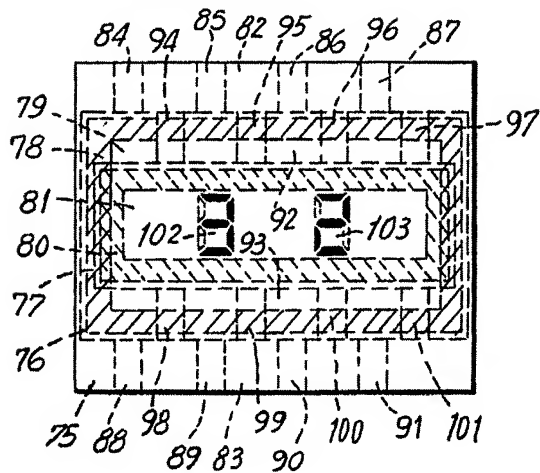




FIG. 5

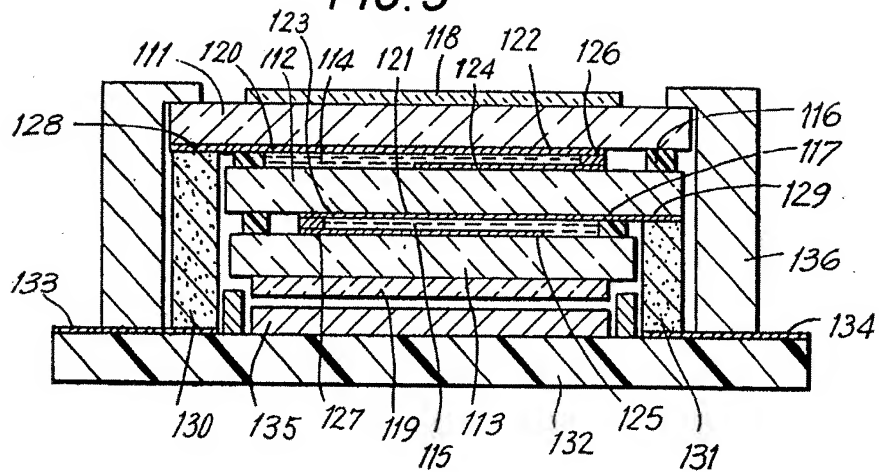
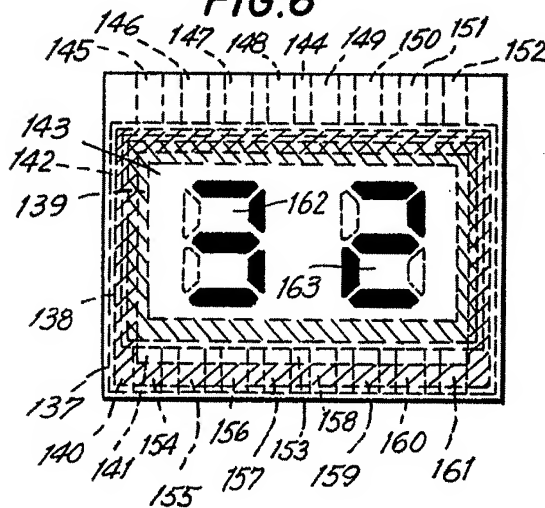
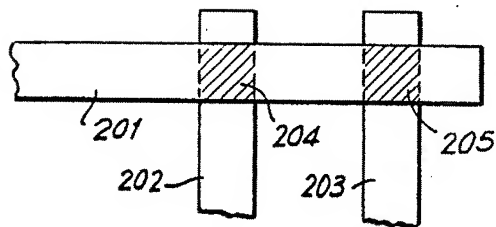
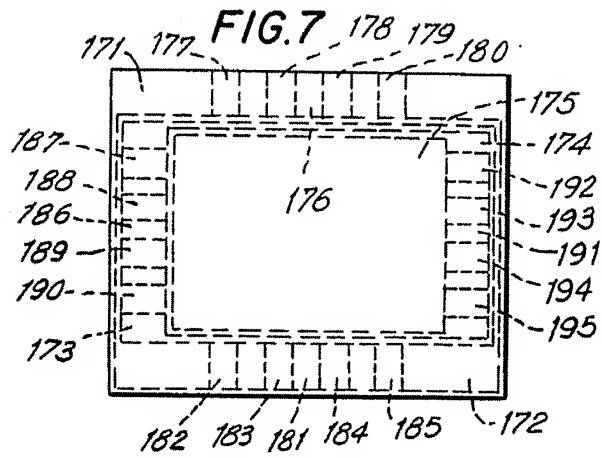
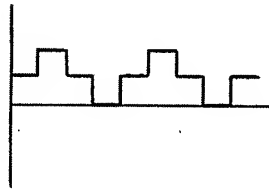


FIG. 6





**FIG. 9a**



**FIG. 9b**

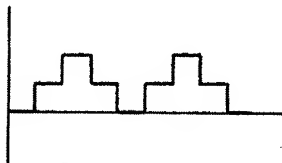


FIG. 10c

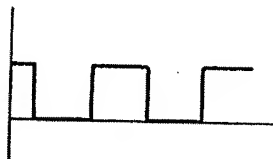


FIG. 10d

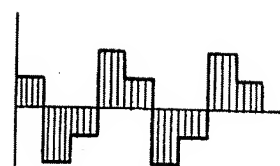


FIG. 10e

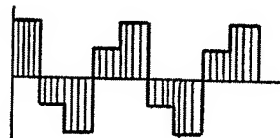


FIG. 10f

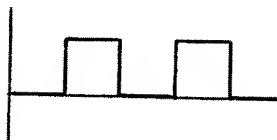


FIG. 10g

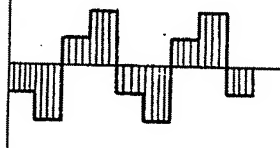


FIG. 10h

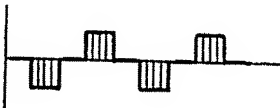


FIG. 10i

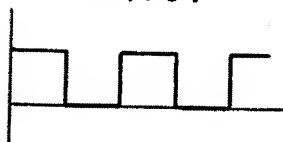


FIG. 10j

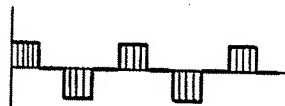


FIG. 10k

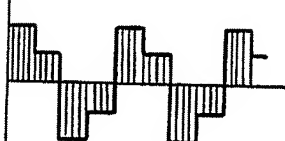


FIG. 10l

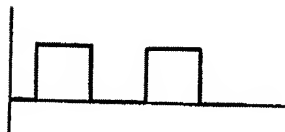
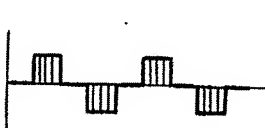


FIG. 10m



FIG. 10n



## MULTI-LAYER LIQUID CRYSTAL PANEL

## BACKGROUND OF THE INVENTION

In the design and manufacture of multi-layer liquid crystal display panels, it has been necessary to provide for making electrical connection with the electrodes on each of the plates of each of the layers in the multi-layer display device. In general, connection to the electrodes has been effected through terminals disposed at the edge of each plate. In order to gain access to each terminal, it has been necessary to make each plate in the multi-layer stack larger than the plate below same. This has had the unfortunate and undesired consequence that the lowest plate in a stack is substantially smaller than the highest plate so that the available area for display by the entire stack is limited to that of the lowest plate in the stack, which, as aforesaid, is considerably smaller than the highest plate. As is evident, it would be highly desirable that the difference in size between the lowest and highest plates be minimized. The present invention is designed to achieve this objective.

## SUMMARY OF THE INVENTION

In multi-layer liquid crystal panel, each plate comprising the panel has at least one electrode and an electrode terminal thereon, the electrode and the electrode terminal being electrically continuous. The multi-layer panel is made up of a plurality of pairs of plates, each pair of plates constituting a cell. One edge of each upper plate extends below the lower plate of the pair as well as beyond the corresponding edges of the plates of the pairs below same. The electrode terminal for each upper plate is disposed on that portion of the edge which extends beyond the edges of the plates below same. The extended portion of each of the upper plates lies along a different corresponding edge of the panel. Accordingly, none of the electrode terminals are in registry with each other. Also, since only one edge of any plate need extend beyond the corresponding edges of the plates below same, the difference in size between any plate and the plates below same is minimal.

Electrical connection between the electrode terminals and external circuitry is made by way of conductive elastomeric means, a preferred elastomer being rubber. The compressibility of the rubber relative to the thickness of the panel and the plates of the panel is selected to be such that blocks of conductive elastomer of substantially identical height can be used throughout.

Accordingly, an object of the present invention is a multi-layer liquid crystal panel of maximum display area.

Another object of the present invention is a multi-layer liquid crystal panel wherein electrode terminals are disposed along the edges of the upper plate in each of the cells comprising said panel and said terminals are so disposed that no terminals are in registry with each other.

A further object of the present invention is a multi-layer liquid crystal panel in which the upper plate in each pair of plates making up a cell extends at only one edge thereof over the other of the plates in said cell and over the plates of the cells below same in said panel.

An important object of the present invention is a multi-layer liquid crystal panel in which electrical contact between electrode terminals and external circuitry is made by means of a conductive elastomer and

in which the heights of the blocks of elastomer used for making said contact are substantially identical.

Still other objects and advantages of the invention will in part be obvious and will in part be apparent from the specification.

The invention accordingly comprises an article of manufacture possessing the features, properties, and the relation of elements which will be exemplified in the article hereinafter described, and the scope of the invention will be indicated in the claims.

## BRIEF DESCRIPTION OF THE DRAWINGS

For a fuller understanding of the invention, reference is had to the following description taken in connection with the accompanying drawings, in which:

FIG. 1 is a sectional view of a conventional single-layer liquid crystal panel in a display device;

FIG. 2 is a plan view of the embodiment of FIG. 1;

FIG. 3 is a sectional view of a conventional bi-layer liquid crystal panel;

FIG. 4 is a plan view of the embodiment of FIG. 3;

FIG. 5 is a sectional view of a double-layer liquid crystal panel in accordance with the present invention;

FIG. 6 is a plan view of the embodiment of FIG. 5;

FIG. 7 is a plan view of a portion of a fourfold-layer liquid crystal panel showing an arrangement of the plates in said panel and the electrode terminals on said plates;

FIG. 8 shows the disposition of electrodes for  $\frac{1}{2}$  multiplex drive;

FIGS. 9a and 9b show wave forms of inputs which are applied to common electrodes for  $\frac{1}{2}$  multiplex drive;

FIGS. 10c, 10f, 10i and 10l show input wave forms which may be applied to segment electrodes; and

FIGS. 10d, 10e, 10g, 10h, 10j, 10k, 10m and 10n show wave forms of potential difference resulting from the inputs shown in the previous Figures.

## DESCRIPTION OF THE PREFERRED EMBODIMENTS

In the conventional single-layer liquid crystal panel shown in FIG. 1, upper panel glass 1 and lower panel glass 2 function as electrode substrates and are both of transparent glass. Liquid crystal material 3 is held in a thin layer between upper and lower panel glasses 1 and 2 and the cell is sealed by seal member 4. Polarizing plates 5 and 6 sandwich the cell. A transparent segment electrode 7 and a lead electrode 8 for a common electrode are provided on upper panel glass 1. Transparent common electrode 9 is disposed on lower panel glass 2 and electrically connected with lead electrode 8 through conducting member 10 which may be of a conducting rubber or other conductive elastomer. Segment electrode 7 and lead electrode 8 have electrode terminal portions 11 and 12 at opposite ends of panel glass 1, these terminal portions being electrically connected with patterned-copper leaves 16 and 17 on circuit board 15, connection being made through conductive resilient members 13 and 14. A reflecting plate 18 makes it easier to read the figures displayed on the liquid crystal panel. The panel is held in panel frame 19 relative to circuit board 15. An external driving circuit is connected with the panel through the copper-leaf pattern 16 and 17. The signal from the external circuitry passes through conductive resilient members 13 and 14 and produces a voltage between segment electrode 7 on upper panel glass 1 and common electrode 9 on lower panel glass 2.

A plan view of the liquid crystal panel of FIG. 1 is shown in FIG. 2. In the view of FIG. 2, the panel comprises an upper panel glass 20, a lower panel glass 21 and a seal member 22 enclosing liquid crystal material 23. Segment electrodes 24 through 30 are provided on upper panel glass 20. A transparent lead electrode 31 is provided on upper panel glass 20 for making connection to transparent common electrode 32 on lower panel glass 21. Portions 34 and 35 are provided on upper panel glass 20 as electrode terminals for segment electrodes 24 through 30 and lead electrodes 31. As shown in FIG. 2, the figure "3" is displayed by applying voltage between common electrode 32 and the segment electrodes 25, 26, 27, 29 and 30.

A conventional double-layer liquid crystal panel is shown in sectional view in FIG. 3 wherein the double layer includes upper panel glass 41, middle panel glass 42 and lower panel glass 43. Liquid crystal layers 44 and 45 are respectively packaged between upper panel glass 41 and middle panel glass 42 and between middle panel glass 42 and lower panel glass 43, the layers being sealed by seal members 46 and 47. Polarizing plates 48 and 49 are attached respectively to upper and lower panel glasses 41 and 43. Transparent segment electrodes 50 and 51 and transparent lead electrodes 52 and 53 for the common electrodes are located on the inner surfaces of the upper glass plate of each layer. Transparent common electrodes 54 and 55 are disposed on the inner surfaces of the lower plate of each layer and are electrically connected with the lead electrodes 52 and 53 through conductive members 56 and 57. The lead electrodes 52 and 53 for the common electrodes, and the segment electrodes 50 and 51 each have end portions 58, 59, 60 and 61 which serve as electrode terminals or contacts for making connection with copper-leaf patterns 67, 68, 69 and 70 on circuit board 66, connection being made through conductive resilient members 62, 63, 64 and 65. A reflector plate 71 is provided for enhancing the visibility of the display. Panel frame 72 fixes the liquid crystal panel to the circuit board 66. Insulating plates 73 and 74 prevent contact between conductive members 62 and 64 and between conductive members 63 and 65. Copper-leaf patterns 67, 68, 69 and 70 are connected to an external liquid crystal driving circuit and the signal from the circuit passes through the conductive resilient members 62-65 to generate a voltage between segment electrodes 50 and 51 and common electrodes 54 and 55 for showing a desired digital display. The panel glasses and arrangement of the electrodes are shown in a conventional double-layer liquid crystal display in FIG. 4 in which the upper layer comprises upper panel glass 75, middle panel glass 76 with seal member 78 therebetween and the lower layer comprises middle glass 76 and lower panel glass 77 with liquid crystal 79 therebetween. The upper is sealed by seal member 78 and the lower layer is sealed by seal member 80, liquid crystal 81 being disposed in the lower layer. Electrode terminals 82 and 83 are disposed on upper panel glass 75 for making connection with terminals 84 through 91 of the segment electrodes and the lead electrodes for the common electrodes. Portions 92 and 93 are provided on the lower surface of the middle panel glass for making contact with the electrodes thereon, the segment electrodes having terminals 94 through 101. The arrangement of the electrodes with respect to the liquid crystal material is the same as that in FIG. 2 in each of the liquid crystal layers. The array of seven segments for producing the left-hand digit in

FIG. 4 is indicated by the reference numeral 102, the figure "3" being displayed by the upper layer. Similarly, the seven-segment array indicated by the reference numeral 103 is located in the lower layer and is shown as being activated to display the figure "2". It should be noted that since seal members 78 and 80 are opaque, it is necessary for the arrays 102 and 103 to be disposed within seal member 80 of the lower layer. As will be evident, this requirement severely restricts the fraction of the liquid crystal panel which is available for actual display.

Comparing the conventional double-layer liquid crystal panel with the conventional single-layer liquid crystal panel, has the distinct advantages that the display of the upper layer can be superimposed on that of the lower layer and that the available material which can be displayed by the two layers is twice that which can be displayed by a single layer device. However, if the external dimensions of the double-layer liquid crystal panel are the same as those of a single-layer liquid crystal, with respect to the plane of the display, the area available for actual display of digits is decreased by the size of the area of portions 92 and 93 necessary for providing terminals to the electrodes on the middle panel glass 77. Consequently, where a double-layer liquid crystal panel is to be utilized in a product which is restricted in size as in a wristwatch, a severe restriction is imposed on the size of the figures which may be displayed, or, conversely, the number of figures which can be displayed is reduced, since the actual area available for display is decreased. A further disadvantage of the conventional double-layer liquid crystal panel construction is that as many as four conductive resilient members 62, 63, 64 and 65 are needed as shown in FIG. 3, and, moreover, insulating plates 73 and 74 must be provided to prevent accidental electrical contact between the resilient members. These requirements increase the number of parts which raises the cost of the final product as well as the size thereof. In addition, the number of process steps in the assembly of the device is increased so that the cost is likewise increased by this factor.

These difficulties are eliminated by the constructions of the present invention. An embodiment of the invention is shown in section in FIG. 5 which illustrates a double-layer liquid crystal display device. The embodiment of FIG. 5 includes upper panel glass 111, middle panel glass 112 and lower panel glass 113, all of the panel glasses being transparent and serving as electrode substrates. Liquid crystal material 114 and 115 is packaged between upper panel glass and middle glass 112 and between middle panel glass 112 and lower panel glass 113 respectively, the layers being sealed by seal members 116 and 117. Polarizing plates 118 and 119 are disposed above upper panel glass 111 and below lower panel glass 113 respectively. Transparent lead electrodes 122 and 123 are provided for transparent common electrodes 124 and 125 electrical connection between the lead electrodes and the transparent common electrodes being made by way of connecting members 126 and 127. Portion 128 is provided on the inner surface of upper panel glass 111 for making connection to the transparent electrodes and terminals of segment electrode 120 and of lead electrode 122 for the common electrode are provided in this portion. A portion 129 is provided on middle panel glass 112 for making connections to the terminals of the segment electrodes 121 and lead electrodes 123, portion 128 being at the opposite

end of the panel from portion 128. Further, all of the terminals for making connection with the electrodes in a single layer of the panel are at one edge of the panel and different edges of the panel are used for the terminals of different layers. This is the preferred arrangement since disposing all of the electrode terminals for a given layer at a single edge of the panel makes it easy to insure that the electrode terminals for any given layer will be out of registry with those of any other layer.

The terminals of all of the electrodes are connected with copper-leaf patterns 133 and 134 on circuit board 132 through conductive resilient members 130 and 131. Reflector panel 135 increases the visibility of the figures displayed by the liquid crystal panel. The panel is held to circuit board 132 by panel frame 136. The copper-leaf patterns 133 and 134 are connectable to external circuitry for driving the liquid crystal displays. The signal from the external circuitry traverses conductive resilient members 130 and 131 for generating the required selected voltages between segment electrodes 120 and 121 and the common electrodes 124 and 125.

FIG. 6 is a plan view of a double-layer liquid crystal panel in accordance with the present invention the double layers including upper panel glass 137, middle panel glass 138 and lower panel glass 139. Seal member 140 is disposed between upper panel glass 137 and middle panel glass 138 and seal member 142 lies between middle panel glass 138 and lower panel glass 139. Liquid crystal material 141 is packaged within seal member 140 and liquid crystal 143 within seal member 142. Portion 144 is provided on upper panel glass 137 for making connection to the electrodes thereon. The segment electrodes have contact terminals 145 through 152 and the lead electrodes for the common electrodes for driving liquid crystal 141 are disposed in portion 144. Portion 153 which is on the edge of the display panel opposed to portion 144 is provided for making contact with the electrodes on middle panel glass 138. Terminals 154 through 161 for making connection with the segment electrodes and the lead electrodes for the common electrodes are all disposed in portion 153. The electrode arrangement in the liquid crystals 141 and 143 is the same as in FIG. 2. The figure displayed by the liquid crystal 141 is indicated by the reference numeral 162 and in this case is a numeral "3". The figure displayed by liquid crystal 143 is indicated by the reference numeral 163 and, in this case, is the numeral "2".

As aforementioned, in the double-layer liquid crystal panel in accordance with the present invention, the portions of the glass plate provided for disposing the electrode terminals thereon is at a single region of the plate so that the portions of the plates of different liquid crystal layers on which electrode terminals are disposed may not overlap each other, that is, must be out of registry with each other. With this type of structure, the area in which figures are to be displayed can be almost as great as that of a single-layer liquid crystal panel having the same external planar dimensions. A further advantage in a double-layer liquid crystal panel in accordance with the present invention is that the overall structure is essentially the same as that of a single-layer liquid crystal panel so that only two conductive resilient members are needed making the presence of the insulating plates 64 and 65 of FIG. 3 unnecessary. In addition, the assembly of embodiments in accordance with the present invention is extremely easy.

The structure taught herein can be applied to panels having a larger number of layers than two. FIG. 7 is a

plan view of the electrode and terminal arrangement of an embodiment of a fourfold-layer liquid crystal panel in which five transparent electrode substrates, 172 through 175 are shown, all of the substrates being of glass. Electrode substrate 171, for instance, has a portion 176 on which are disposed all of the electrode terminals for this substrate, it being noted that all of the terminals of this substrate lie along edge portion 176. Thus, portion 176 serves for segment electrode terminals 177, 178, 179 and 180 as well as the lead electrodes for the common electrodes on the upper surface of the adjacent plate. Similarly, electrode substrate 172 has a portion 181 along the bottom edge thereof, as viewed in FIG. 7, along which are disposed terminals 182, 183, 184 and 185 for the segment electrodes and the lead electrodes for the common electrodes. Again, the left-hand edge 186 serves for holding the terminals 187, 188, 189 and 190 of the segment electrodes on electrode substrate 173 as well as for the lead electrode for the common electrodes. Finally, substrate 174 has edge portion 191 on which are disposed terminals 192, 193, 194 and 195 connected with the segment electrodes and the lead electrodes for the common electrodes. As is evident, this quadruple-layer liquid crystal panel has a display portion which is almost as large as that of a single-layer liquid crystal panel.

FIGS. 9a and 9b represent waveforms of inputs which are applied to the common electrodes 202 and 203 of FIG. 8 for  $\frac{1}{2}$  multiplex drive. The waveform of FIG. 9a represents the input voltage applied to the common electrode 202 and FIG. 9b represents the input voltage applied to the common electrode 203.

Four kinds of input waveforms which may be applied to segment electrodes are shown in FIGS. 10c, 10f, 10i and 10l. These waveforms have phase-shifted voltages and constitute the input to segment electrode 201. FIGS. 10d, 10g, 10j and 10m show the difference between the input voltages 10c, 10f, 10i and 10l into the segment electrode 201 and the input voltages 9a into the common electrode 202, in other words, the voltage which is applied to the overlap portion 204. Since the voltage characteristic of excitation of liquid crystal is non-linear, the liquid crystal material is excited at the effective voltage where the waveform of the potential difference is 10d, 10e, 10g and 10k and the liquid crystal is not excited when the effective voltage is such that the potential difference is 10h, 10j, 10m or 10n. From the above discussion, it can be seen that two segments can independently turn on or off by the use of only one segment electrode. Where this  $\frac{1}{2}$  multiplex drive method is applied to the double-layer liquid crystal panel which is one of the embodiments of the present invention, it is possible to provide the same content of display on one side of the liquid crystal of the double-layer liquid crystal panel without making small the separation between electrode terminals if the electrode terminals provided in two adjacent portions for leading the electrodes of the conventional single-layer liquid crystal panel are joined in one portion for making connection to the electrodes. Consequently, since the separation between terminals can be made larger, the electrode structure of the liquid crystal panel is simple, especially since if the separation between terminals is substantial, then assembly tolerances can be relatively large which makes assembling extremely easy. Moreover, use of multiplex drive methods such as  $\frac{1}{2}$ ,  $\frac{1}{4}$  and so forth, brings additional advantages as aforementioned.

A further advantage of the present structure can be seen in reference to FIG. 5, for example, in which electrical connection can be provided by substituting conductive resilient member 130 for conductive resilient member 131 under the condition that the thickness of the middle panel glass 112 is smaller than the compressibility of the conductive resilient member 131. As a result, only one type of elastomeric member need be provided, thus resulting in a further reduction in cost. Moreover, the thickness of the display device itself becomes smaller. These advantages accrue whenever the multi-layer liquid crystal panel has more than two liquid crystal layers. The same advantages can be obtained by placing one single-layer liquid crystal panel over another to constitute a multi-layer panel. The present invention is applicable to a liquid crystal watch, a wristwatch, an electric calculator having a liquid crystal display and any other display devices which use liquid crystal display panels.

It will thus be seen that the objects set forth above, among those made apparent from the preceding description, are efficiently attained and, since certain changes may be made in the above article without departing from the spirit and scope of the invention, it is intended that all matter contained in the above description and shown in the accompanying drawings shall be interpreted as illustrative and not in a limiting sense.

It is also to be understood that the following claims are intended to cover all of the generic and specific features of the invention herein described, and all statements of the scope of the invention which, as a matter of language, might be said to fall therebetween.

What is claimed is:

1. A multi-layer liquid crystal display device comprising at least two liquid crystal display cells having four edges, said cells aligned along a line of sight, each display cell including a pair of opposed transparent glass plates with a liquid crystal material sealed therebetween, one of said plates of each cell having transparent electrode means disposed thereon for forming a common electrode, the other of said plates having a plural-

ity of segmented transparent electrode means disposed thereon for forming at least one complete character when an electric field is selectively applied across said liquid crystal between said segment electrode means and said common electrode means, one of said plates having a terminal region on a single edge in each cell, said terminal region extending beyond the edge of the opposed plate, all of the terminals for connecting the electrodes of each display cell to the electrical circuitry through conducting resilient means being located on said terminal region, said terminal region for each cell extending beyond the corresponding edges of the remaining cells behind said terminal region.

2. The multi-layer liquid crystal display device of claim 1, wherein the segmented electrode means for forming characters is disposed on the inner surface of the upper plate and the electrode means for forming the common electrode is disposed on the inner surface of the lower plate in each of the cells.

3. The multi-layer liquid crystal display device of claim 2, wherein said plates are rectangular.

4. The multi-layer liquid crystal display device of claim 3, wherein said segmented electrode means is a seven bar array for forming at least one complete alphanumeric character on each cell.

5. The multi-layer liquid crystal display device of claim 1, further including conductive resilient means for electrically connecting said terminals at the terminal region with external circuitry for selectively applying the electric field to the cell.

6. The multi-layer liquid crystal display device of claim 5 including between two and four layers.

7. The multi-layer liquid crystal display device of claim 9 having two display cells, said terminal region for one display cell being on the opposite side of the display device from the terminal region for the second display cell, and further including conductive resilient means for electrically connecting said withdrawn electrodes at the terminal regions with external circuitry for selectively applying the electric field to the cells.

\* \* \* \* \*

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# Exhibit 2



# フラットパネル ディスプレイ 大事典

Dictionary  
of  
Flat Panel Display  
Technology

内田  
池男

平  
樹



# フラットパネル ディスプレイ 大事典

監修

内田 龍男 内池 平樹

## 1. 液晶ディスプレイ (LCD)

### 1.1 LCD の概要 (outline of LCD)

#### 1.1.1 液晶の基礎 (introduction of Liquid Crystal)

液晶 (Liquid Crystal) は、液体 (Liquid) と結晶 (Crystal) の中間状態であり、液体の特徴である流動性と、結晶の特徴である秩序性を兼ね備えている (図1)。液晶には結晶と同様の秩序性があるため、光学的性質・電気的性質など各種物性に異方性がある。また、液体と同様に流動性があるため、電場などの外場によって容易にスイッチングさせることができる。これらの性質を表示装置に利用したものが液晶ディスプレイ (LCD) である。

#### 1. 液晶の分子配列

molecular orientation of Liquid Crystal

液晶にはいろいろな種類のものがあるが、液晶ディスプレイに通常用いられる棒状低分子サーモトロピック液晶 (後述の2.項「液晶の分類」参照) を

用いて、分子レベルで見た時の液晶の特徴を図1で説明する。

結晶では図1(a)の様に、分子は規則的に配列している。逆に、液体では、図1(e)の様に分子の配列に規則性がない。液晶相にはいろいろなタイプのものがあるが、図1では、液晶の代表格であるネマティック相 (図1(d))、スメクティックA相 (図1(c))、スメクティックC相 (図1(b)) について紹介する。

図1(d)のネマティック相では、分子の位置には規則性がないが、分子長軸の平均方向がそろっている。図1(c)のスメクティックA相では、分子は層構造をとり配列しており、分子長軸の平均方向は層に垂直になっている。図1(b)のスメクティックC相では、分子は層構造をとり配列し、分子長軸の平均方向は層に対して傾いている。秩序度は、ネマティック相、スメクティックA相、スメクティックC相の順に高くなる。スメクティック相は、通常、ネマティック相より低温側で発現する液晶相であり、層構造を有している点の特徴である。スメクテ

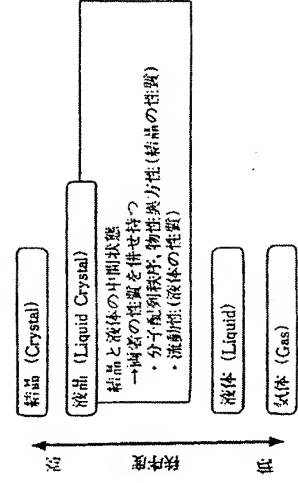
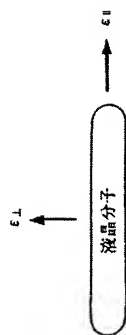


図1 液晶の基礎



$\Delta\epsilon = \epsilon_{\parallel} - \epsilon_{\perp}$   
 $\epsilon_{\parallel}$ : 液晶分子長軸方向の誘電率  
 $\epsilon_{\perp}$ : 液晶分子短軸方向の誘電率  
 $\Delta\epsilon$ : 誘電率異方性

図1 誘電率異方性

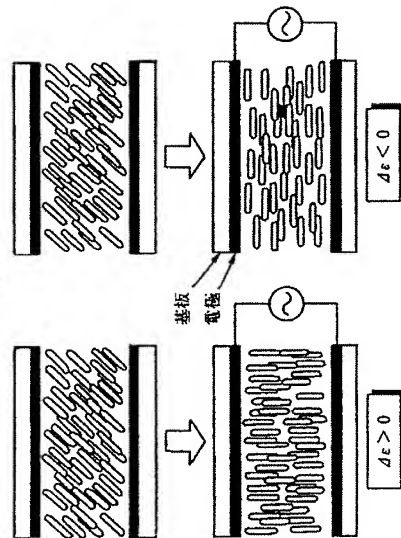


図2 誘電率異方性と電界の相互作用による液晶のスイッチング

### 1.1.6 LCDの基本構成と表示形態 (device structure and display methods of LCD)

図1に液晶ディスプレイの基本構成の一例を示す。2枚の基板間に液晶を挟み、電界を印加する。基板間の距離は、通常数 $\mu\text{m}$ である。基板には、ガラス基板、プラスチック基板、シリコン基板などが用いられる。少なくとも一方には透明基板を用いる。電界を印加するための膜としては、ITO (Indium Tin Oxide) などの透明電極、金属膜などが用いられる。また、

液晶を配向させるための配向膜を用いることが多い。

液晶ディスプレイはその表示形態によって、透過型、反射型、プロジェクション型などに分類される (図2)。

透過型液晶ディスプレイは液晶パネルの背後にバックライトシステマを配置し、バックライトからの光の強度を液晶パネルで変調する方式である。

反射型液晶ディスプレイは外光からの反射を液晶によって制御することによって表示を行う。必要に応じて、補助光としてフロントライトを配置する。

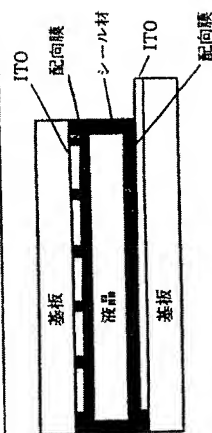


図1 液晶ディスプレイの基本構成

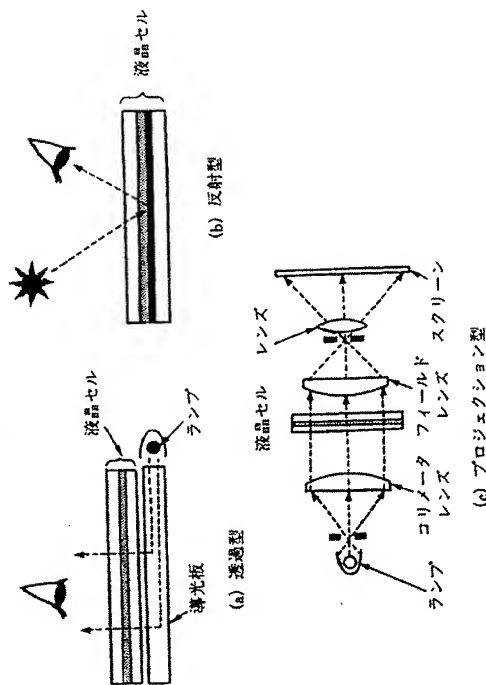


図2 液晶ディスプレイの表示形態

プロジェクション型は、ランプから液晶 (コレステリック液晶)、キラルスメクティック液晶など、キラルな液晶相を用いる場合には、その螺旋ピッチが重要な物性となる。螺旋ピッチは配向性に大きな影響を与え、電圧・透過率特性などの電気的特性にも影響する。強誘電性液晶などのスメクティック液晶においては、相系列が配向性の観点から重要となる。

液晶をディスプレイに応用する際、多くの物性を最適化することが求められる。

液晶ディスプレイにおいては広い動作温度範囲、広い保存温度範囲が求められるため、液晶材料は室温を中心に広い温度範囲で液晶相を示すことが必要である。また、キラルネマティック

液晶状態のバルク物性としては、粘度、弾性定数、テイル角、オーダーパラメータなどが重要である。粘度は応答速度に関係するため、できるだけ低粘度のものが望まれる。弾性定数も液晶デバイスの電気的特性に大きく影響するため非常に重要である。ティ

2001年12月25日 初版第1刷発行

フラットパネルディスプレイ大事典

(定価はケースに表示)

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振 替 00180-1-123234

印刷所

三美印刷株式会社

製本所

田中製本印刷株式会社

© T. Uchida, H. Uchiike, 2001 printed in Japan

ISBN4 - 7693 - 7104 - 7 C3555

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#### 1.1.6 DEVICE STRUCTURE AND DISPLAY METHODS OF LCD

FIG. 1 shows an example of a device structure of liquid crystal display. Liquid crystal is sandwiched between two substrates and electric field is applied to the liquid crystal. Normally, the distance between the substrates is a few micrometers. A glass substrate, a plastic substrate, a silicone substrate and so forth are used for the substrate. A transparent substrate is used for at least one of the two substrates. A transparent electrode such as ITO (Indium Tin Oxide), metal film and so forth are used for a film to which electric field is applied. An orientation film is frequently used for orientating crystal liquid.

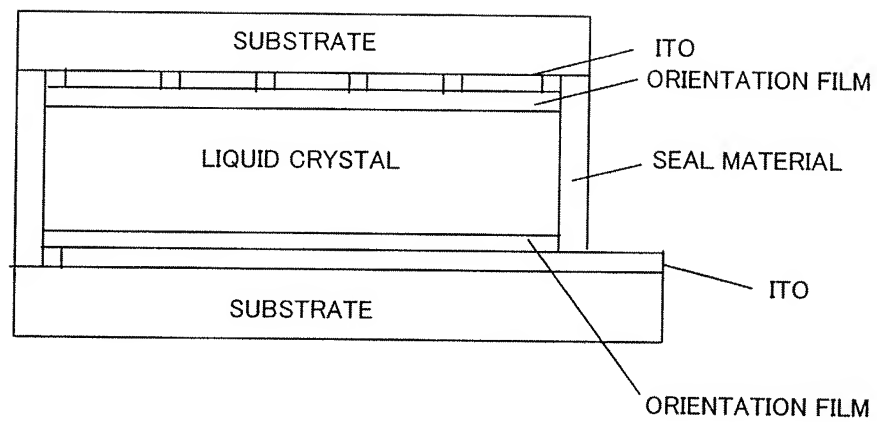


FIG. 1 DEVICE STRUCTURE OF LIQUID CRYSTAL DISPLAY